COURSE TITLE	: INDUSTRIAL ELECTRONICS & PLC
COURSE CODE	: 5042
COURSE CATEGORY	: A
PERIODS PER WEEK	: 4
PERIODS PER SEMESTER	: 52/5
CREDITS	: 4

# TIME SCHEDULE

MODULE	ΤΟΡΙϹ	PERIODS
1	Power Semiconductor Devices & Thyrister Family	13
2	Converters	13
3	Motor Drives, Industrial Heating, Welding And UPS	13
4	PLC & Programming	13
	TOTAL	52

Course General Outcome :

Module	GO	On completion of the study of this course the students will be able:
1	1	To Understand Various Types of Power Semiconductor Devices
	2	To Comprehend Thyrister Family
2	3	To Comprehend the Operation and Applications of Different Types Of Converters
3	4	To Understand various Motor Speed Control Methods Using Thyristers.
	5	To Understand The Principles and Applications of Industrial Heating, Dielectric Heating And Welding.
	6	To Understand the Principle Of UPS.
4	7	To Understand the Basics of PLC.
	8	To Understand PLC Programming.

On the completion of the study the student will be able:

# MODULE I POWER SEMICONDUCTOR DEVICES AND THYRISTOR FAMILY.

# **1.1.0** To understand various types of power semiconductor devices.

- 1.1.1 To explain the characteristics, working principles of power MOSFETs.
- 1.1.2 To list the applications of power MOSFETs.
- 1.1.3 To explain the characteristics, working principles of power IGBTs.
- 1.1.4 To list the applications of IGBTs.

# **1.2.0** To comprehend thyristor family.

- 1.2.1 To explain the structure, characteristics and working principle of SCR.
- 1.2.2 To explain twoTransistor analogy of SCR.
- 1.2.3 To explain the turn on/triggering methods of SCR.
- 1.2.4 To explain the gate triggering methods using 'R' triggering, RC & UJT triggering.
- 1.2.5 To explain various commutation techniques of SCR.
- 1.2.6 To explain forced commutation circuits (class A to F).
- 1.2.7 To describe the structure, working principle and V-I characteristics of DIAC.
- 1.2.8 To describe the structure, working principle and V-I characteristics of TRIAC.

# **MODULE II CONVERTERS**

# 2.1.0 To comprehend the operation and applications of different types of converters.

- 2.1.1 To Explain the Operation of Single Phase Half Wave, Full Wave Midpoint and Bridge Converters (Half and Fully Controlled) With R and RL Loads.
- 2.1.2 To Describe the Working of Thyristor AC Power Control Using SCR & Triac.
- 2.1.3 To Explain the Principle of Basic Inverter Circuit.
- 2.1.4 To Describe Series and Parallel Inverter Circuits With Waveforms.
- 2.1.5 To Explain Single Phase Dual Converters With Waveforms.
- 2.1.6 To Explain the Principles and Applications Of Low To High and High To Low Frequencies Cyclo Converters.
- 2.1.7 To explain the principles and applications of step up, step down and Jone's choppers.

# MODULE III MOTOR DRIVES, INDUSTRIAL HEATING, WELDING AND UPS.

# **3.1.0** To understand various motor speed control methods using thyristors.

- 3.1.1 To compare AC and DC drives.
- 3.1.2 To explain the speed control of series & shunt DC drives.
- 3.1.3 To explain various methods of speed control of induction motors.
- 3.1.4 To describe stator voltage control, rotor on off control and variable voltage variable frequency control of induction motor.

# **3.2.0** To understand the principles and applications of industrial heating, dielectric heating and welding.

- 3.2.1 To explain Industrial Heating methods.
- 3.2.2 To explain the principle, merits and applications of Induction Heating.
- 3.2.3 To state the principle and applications of Dielectric Heating.
- 3.2.4 To explain the types of resistance welding schemes.
- 3.2.5 To explain timers used in resistance welding system.

#### **3.3.0** To understand the principles of UPS.

- 3.3.1 To explain the principle of UPS.
- 3.3.2 To list the type of UPS.
- 3.3.3 To describe on-line UPS.
- 3.3.4 To describe off-line UPS.

#### MODULE IV PLC AND PROGRAMMING

#### 4.1.0 To understand the basics of PLC.

- 4.1.1 To explain basic principles and architecture of PLC.
- 4.1.2 To list the advantages of PLC.
- 4.1.3 To list the applications of PLC.

#### 4.2.0 To understand PLC programming.

- 4.2.1 To explain ladder logic and ladder diagram.
- 4.2.2 To explain different instruction sets used in ladder diagram.
- 4.2.3 To write ladder programs.
- 4.2.4 To explain real time applications of PLC.

# **CONTENT DETAILS**

# MODULE I Power semiconductor devices and thyristor family.

Power MOSFET - power IGBT- characteristics - working principles - applications - SCR – structure - characteristics - working principle - two transistor analogy - turn on/triggering methods - gate triggering methods - 'R' triggering - RC triggering - UJT triggering - commutation techniques - forced commutation circuits (class A to F) - DIAC - TRIAC- structure - working principle - VI characteristics.

# MODULE II Converters

Single phase converters - half wave - full wave midpoint and bridge woking principle – R, RL loads - thyristor AC power control using SCR and triac - working principle - basic inverter circuit - working principle, series and parallel inverter circuits - working principle -waveforms, single phase dual converters - working principle - waveforms, low to high and high to low frequencies cyclo converters, step up, step down and Jone's choppers - principle – applications.

#### MODULE III Motor drives, industrial heating, welding and UPS

AC and DC drives- comparison, series and shunt DC drives - speed control - methods of speed control of induction motors - stator voltage control- rotor on off control - variable voltage variable frequency control, industrial heating methods - principle- merits - applications, dielectric heating - principle - applications, resistance welding schemes - types - timers, on-line and off-line UPS – operation.

#### **MODULE IV PLC and programming**

PLC - basic principles -architecture - advantages - different units, ladder logic- ladder diagram - instruction sets -Bit instructions - timer/counter instructions - compare instructions - move instructions - math instructions - program control instructions - ladder programs - real time applications of PLC.

#### <u>Text Books</u>

- 1. Industrial Electronics and Control S K Bhattacharya, S Chatterjee.
- 2. Programmable logic controllers Frank D Petruzella.

#### **Reference**

- 1. Industrial Electronics and Control Biswanath Paul PHI
- 2. Thyristors principles and applications Ramamoorthy
- 3. Power Electronic systems Theory and Design Jai P Agrawal
- 4. Modern Power Electronics and AC Drives Bimal K Bose
- 5. Power Electronics (Principles and Applications) Joseph Vithayathil
- 6. Introduction to Programmable Logic Controllers Gary Dunning 3rd Edition Delmar